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## PATENT COOPERATION TREATY

## PCT

## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)



Applicant's or agent's file reference ....	<b>FOR FURTHER ACTION</b>	See Form PCT/PEA/416
International application No. PCT/GB2004/000275	International filing date (day/month/year) 22.01.2004	Priority date (day/month/year) 28.01.2003
International Patent Classification (IPC) or national classification and IPC A63B21/062		
Applicant ASHLEY, Peter Anthony		

CORRECTED  
VERSION

1. This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.
2. This REPORT consists of a total of 5 sheets, including this cover sheet.
3. This report is also accompanied by ANNEXES, comprising:
  - a. ☒ sent to the applicant and to the International Bureau) a total of 21 sheets, as follows:
    - ☒ sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).
    - ☐ sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.
  - b. ☐ (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s)) , containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).

4. This report contains indications relating to the following items:

- ☒ Box No. I Basis of the opinion
- ☐ Box No. II Priority
- ☐ Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
- ☐ Box No. IV Lack of unity of invention
- ☒ Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- ☐ Box No. VI Certain documents cited
- ☐ Box No. VII Certain defects in the international application
- ☐ Box No. VIII Certain observations on the international application

Date of submission of the demand  10.08.2004	Date of completion of this report  31.05.2005
Name and mailing address of the international preliminary examining authority:  European Patent Office - P.B. 5818 Patentlaan 2 NL-2280 HV Rijswijk - Pays Bas Tel. +31 70 340 - 2040 Tx: 31 651 epo nl Fax: +31 70 340 - 3016	Authorized Officer  Oelschläger, H  Telephone No. +31 70 340-1968 

International application No.  
PCT/GB2004/000275

1. With regard to the **language**, this report is based on the international application in the language in which it was filed, unless otherwise indicated under this item.

☐ This report is based on translations from the original language into the following language , which is the language of a translation furnished for the purposes of:

☐ international search (under Rules 12.3 and 23.1(b))

☐ publication of the international application (under Rule 12.4)

☐ international preliminary examination (under Rules 55.2 and/or 55.3)

2. With regard to the **elements\*** of the international application, this report is based on *(replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report)*:

1-8 received on 04.05.2005 with letter of 27.04.2005

1-11 received on 10.05.2005 with letter of 10.05.2005

1/11-11/11 as originally filed

- ☐ a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing
3. ☐ The amendments have resulted in the cancellation of:
- ☐ the description, pages
  - ☐ the claims, Nos.
  - ☐ the drawings, sheets/figs
  - ☐ the sequence listing (*specify*):
  - ☐ any table(s) related to sequence listing (*specify*):
4. ☐ This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).
- ☐ the description, pages
  - ☐ the claims, Nos.
  - ☐ the drawings, sheets/figs
  - ☐ the sequence listing (*specify*):
  - ☐ any table(s) related to sequence listing (*specify*):

\* If item 4 applies, some or all of these sheets may be marked "superseded."

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**Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**

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**1. Statement**

Novelty (N)	Yes: Claims	1-11
	No: Claims	
Inventive step (IS)	Yes: Claims	1-11
	No: Claims	
Industrial applicability (IA)	Yes: Claims	1-11
	No: Claims	

**2. Citations and explanations (Rule 70.7):**

**see separate sheet**

**Re Item V**

**Reasoned statement with regard to novelty, inventive step or industrial applicability;  
citations and explanations supporting such statement**

Reference is made to the following document:

D5: US-B1-6 306 067 (GIZAS CHRIS) 23 October 2001 (2001-10-23)

The document D5 is regarded as being the closest prior art to the subject-matter of claim 1, and shows (the references in parentheses applying to this document):

an exercise apparatus (10) having a seat portion (18) and a backrest portion (16) in the configuration of a chair (10), which in a first mode conceals the presence of a plurality of exercise elements (28, 66, 78) which together form an exercise apparatus (10), and in a second mode reveals one or more of said exercise elements (28, 66, 78) for a user, in which the exercise elements are connected to resistance elements (22-26) configured to comprise a single resistance source (22-26) which is adjustable to vary the exercise loading, encountered by the user at the exercise elements (28, 66, 78), in which the resistance source comprises a set of free weights (col. 6, line 14).

The subject-matter of claim 1 differs from this known exercise apparatus in that the position of the seat portion can be raised and locked in a position with respect to a base portion when the apparatus is moved between its first passive mode and the second exercise mode, and in that the set of free weights is disposed centrally at the rear of the backrest.

The subject-matter of claim 1 is therefore new (Article 33(2) PCT).

These features have the purpose of bringing the user from a relaxing or working position into a proper exercise position without influencing the single resistance source. No hint of these features for the same purpose can be found in the available prior art. Therefore, the subject-matter of claim 1 involves an inventive step and meets the requirements of Article 33(3) PCT. The device disclosed in claim 1 is industrial manufacturable and therefore the requirements of Article 33(4) PCT are met.

Claim 11 has been considered as comprising additional resistance means, since the apparatus of claim 1 already comprises a set of free weights. In this regard, dependent

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claims 2-11 refer to further embodiments of the concept of claim 1 and therefore meet the requirements of Article 33(2),(3),(4) PCT for the same reasons given above.

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REVISED 27.04.2005

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**EXERCISE APPARATUS CONFIGURED AS A CHAIR**

(91)

This invention relates to exercise apparatus configured as a chair. It relates particularly to an exercise apparatus that is suited to being used in the home or office rather than in a commercial fitness centre.

Many users of exercise apparatus do of course have a multiple exercise unit in their home, but these units are large and bulky and usually have to be situated in a special room, a bedroom, or garage, since they do not fit in well alongside conventional furniture pieces. There is therefore a requirement to provide exercise apparatus that would not look out of place in an ordinary home or office environment. There have been earlier attempts to provide an exercise apparatus that was formed in the shape of a chair and one of these is disclosed in patent number US5470298. The patented apparatus provides means for carrying out a limited range of exercises, which are directed to leg and arm movements. The apparatus does not require a long setting up procedure and thus it is convenient to be used at intervals during the day or else to remain as a functional item of furniture.

The present invention was devised to provide an exercise apparatus that would be able to exercise and tone as many muscle groups of the body as possible, and thus to provide a complete training workout. Conventional machines which perform this function, are usually tall in height and thus they do not have a compact shape that would blend well with conventional home or office furniture pieces. The invention attempts to provide a compact construction of multifunction exercise apparatus.

According to the invention, there is provided an exercise apparatus having a seat portion and a backrest in the configuration of a chair, which in a first passive mode conceals the presence of a plurality of exercise elements which together form an exercise apparatus, and in a second exercise mode reveals one or more of said exercise elements for a user.

The position of the seat portion may be manually raised and locked in a position with respect to a base portion and support surface on which the apparatus stands when the apparatus is moved between its first passive mode and the second exercise mode. The seat portion may be raised and tilted to a position parallel to the support surface when the chair is altered from the first mode to said second exercise mode. The chair may include supporting frame elements, which are interconnected, and manually operable to allow movement of the seat portion between said modes. At least two frame elements may interlock to provide a locking mechanism to secure the chair in said second exercise mode, the locking mechanism being releasable by the movement of one of said frame elements. The exercise elements may be connected to resistant elements configured to comprise a single resistance source, which is adjustable to vary the resistance to movement encountered by a user at the exercise elements. The resistance source may comprise a set of freely mounted weights. The free weights may be movable along retractable guides which decrease in length when the chair is moved from its exercise mode to the passive mode. The resistance source may be selected from one or more resistance means such as springs, tension bands including rubber ropes, hydraulic or pneumatic cylinders, a set of free weights, electromagnetic resistance means, or dynamic friction mechanisms. The resistance source is disposed centrally at the rear of the backrest. The backrest may include a pair of opposed side panels, which are capable of being opened to allow access to a pair of exercise elements, adapted to operate together against a single resistance source. The exercise elements may include a 'butterfly' mechanism having a pair of butterfly arms each of which is rotatable about a secured pivot at elbow or arm support level against the resistance to movement provided by said resistance source.

Each butterfly arm may include a constant resistance means effective to ensure the resistance to movement of the butterfly arm is substantially retained throughout the stroke. The connecting elements may be attached to resistance elements for use as a chest press exercise means. The backrest may include a centrally disposed support beam having attachment means for a 'high pull' exercise element, having a resistance to movement provided by the said single resistance source. The seat portion may have an exposed front edge to which there is hingedly attached an exercise element movable against a resistance source. The exercise element being so shaped as to provide exercise regimes for two or more separate muscle groups. The hingedly attached exercise element may have an arc element piece or other elements attached to provide a downward force resisting upward movement. The exercise element may be securable in a fixed extended position and to which there is attachable a cycle crank mechanism having a pair of pedals connected via a rotatable shank. The resistance to rotation of the pedals being provided by an adjustable friction sleeve. By way of example, some particular embodiments of the invention will now be described with reference to the accompanying drawings, in which:

Figure 1 shows the exercise apparatus in the form of a conventional side chair for home or office use,

Figure 2 shows the chair frame after removal of upholstery panels,

Figure 3 shows how upholstery panels may be fitted to the chair frame,

Figure 4 is a partial side view of a leg extension element when in use,

Figure 5 is a front view of the Figure 4 detail,

Figure 6 is a side view of the chair when in use for a biceps curls exercise,

Figure 7 is a partial perspective view of the back frame top element,

Figure 8 shows the butterfly pad,

Figure 9 shows the butterfly arm, spacer arm and pivot rod end,

Figure 10 shows the cable connections from the weight stack to the various exercise modules,

Figure 11 shows an alternative embodiment of the exercise apparatus,

Figure 12 is a perspective view of the apparatus showing the internal mechanism,

Figure 13 is a side view of the leg extension mechanism showing the method of exercising,

Figure 14 is a side view of the bicycle exercise module,

Figure 15 is a side view of the bicycle pedal resistance mechanism,

Figure 16 shows the means for locking the base frame and seat frame in a fixed position,

Figure 17 shows a side section of the apparatus in exercise mode,

Figure 18 is a perspective view of the butterfly mechanism,

Figure 19 depicts the butterfly arm and pivot rod,

Figure 20 shows the cable connections to the weight stack,

Figure 21 shows upholstery panels and cushions, and,

Figure 22 shows the base frame and seat frame with extension arms.

The exercise apparatus has the general appearance of an ordinary chair until it is required to be modified by a user to form the multifunction exercise unit.

The apparatus is provided with a chair seat 47, a back support 48 and arm rests 51. The arm rests can be fixed, pivoted or removable. Figure 2 shows the basic structural components of the chair including a back frame upright element 41, lower support element 45, top element 62 and first pulley 6. An extended top element 33 carries a second pulley 34. A seat structure comprises a seat frame 40 (Figure 3) attached to the back frame upright element 41 and which carries a pivot housing 15 for supporting butterfly arms. The seat frame 40 has an extension element arranged for enabling the length of the seat to be increased when the apparatus is arranged in the exercise mode

A lower base support element 42 (Figure 3) which is attached by a hinge 46 to the lower support element 45 also is provided with a front support element 43. A height element 36 is attached between the lower base support element 42 and the seat frame 40. The extended top element 33 (Figure 3) is raised and secured in a position above the back of the chair and having the second pulley 34 is attached to the top extremity. A butterfly arm element at elbow or arm support level consists of pivot housing 15 (Figure 7) carrying a butterfly pivot rod 65 (Figure 9) and fixed to the seat frame 40. The butterfly pivot rod 65 is connected to the butterfly arm 10 (Figure 9) having a separate cable spacer arm 11 pivoted to it. The vertical piece of the butterfly arm is a hollow section and this houses an adjustable butterfly handgrip 66. The butterfly arm 10 is also connected to the cable spacer arm 11 by means of a connecting link 9 which serves to pull the cable spacer arm rotating on a vertical axis. The cable spacer arm 11 has two vertical anchor rods 14 where the cable 16 (Figure 9) passes through. The cable 16 passes through a cable stop 12 and with a simple fixing this is held in position along the cable 16. When the butterfly module is used, force is exerted against forearm pads 13 (Figure 8) that in turn rotate the cable spacer 11 via the connecting link 9. The cable spacer arm 11 allows the force exerted on the butterfly arm 10 to be kept relatively constant, as the arm 10 rotates allowing the cable 16 to be kept at a constant radius from the pivot point. As the arm 11 rotates it pulls cable stop 12 and pulls the cable 16, which is connected to a floating pulley 17. The floating pulley 17 is connected to cable 35, it transmits the force to the weight stack by the connection 7 and cable 8 (Figure 10). The pectoral bar 25 (Figure 7) or handgrip 81 can be attached to a hook 26 on the cable 16 which passes through the anchor rods 14. When the pectoral bar 25 or handgrip 81 is pushed forward, the force exerted is transmitted to the weight stack by means of cable 16, floating pulley 17 to cable 35. Cable 35 is joined to the connection 7 coupled to cable 8 which is connected to a weight stack pick-up rod 3 and the force is thus transmitted to the weight stack.

A stomach exercise effect is achieved by pushing the pectoral bar 25 forward against the bar with the user's chest. The pectoral bar 25 and handgrip 81 can then be disconnected when not in use. A leg extension element is provided by a front extension element 22 (Figure 4) and member 23 with an elbow joint along its length and hinged at its upper extremity to the seat extension element 28. This hinge allows the front extension element 22 to swing freely when the apparatus is in exercise mode. Attached to the front extension element 22 is a cable spacer piece 24 (Figure 4) which rotates as the front extension elements 22 rotate. A front cross bar 29 is attached to the front extension member 23 (Figure 4). The front cross bar 29 (Figure 5) has a protective material cushioning the user's ankles when in use. The front cross bar 29 can be extended or retracted according to the leg length of the apparatus user by means of a thumb screw 39. When the extension elements 22, 23 are pushed forwards and upwards, they do not follow in a perfect arc and tend to ride upwards on the leg of the apparatus user. In order to prevent this situation, an arc element 37 (Figure 4) is attached to the elbow of the front extension element 22 which serves to pull it in a downward direction. A biceps curl exercise is achieved by lifting the front cross bar 29 which acts as a handgrip bar for this exercise. As the handgrip is pulled upwards, the force exerted is transmitted to cable 8 which passes under the cable spacer piece 24 keeping it at a constant radius from the hinge 27. The cable spacer piece allows a constant force to be felt by the apparatus user as the extension elements are raised. The force on cable 8 is then transmitted to the weight stack pick-up rod 3 which in turn lifts the weight stack. A rowing exercise is achieved by pulling the front cross bar 29 away from the chair structure while the apparatus user is seated on the floor. As the cross bar 29 is pulled away from the chair, force is exerted to cable 8 which is then transmitted to the weight stack pick-up rod 3 which in turn lifts the weight stack. The weight stack 1 (Figure 10) is of a conventional construction comprising a stack of rectangular weights slide-mounted on to a pair of vertical guides 4.



Each weight is provided with a central horizontal hole registering with a respective hole in the weight stack pick-up rod 3. The central pick-up rod 3 has a lift cable 8 attached and this passes over the first pulley 6. The amount of weight to be lifted is selected by engaging a lock pin 2 through the appropriate hole in the weight stack and then into the pick-up rod 3. Thus when the cable is adequately tensioned the selected number of weights in the stack will be lifted. The cable function depicted in Figure 10 comprises five cables namely, cable 8, connected to the weight stack pick-up rod 3 passing over the first pulley 6, down under the pulley 18 to pulley 21 onto the leg extension module and being connected to front extension member 23. Cable 35 is joined to cable 8 by a connection 7 which can be simply a ring connected to cable 8. Cable 35 is joined to connection 7 then passes down under pulleys 19 and 20 and is connected to a floating pulley coupling 17 (Figure 10). Cable 16 passes through the floating pulley 17 over pulley 5 and has a hook 26 at each of the extremities of the cable 16. The hook 26 is attached to each end of the pectoral bar 25, or hand grips 81 (Figure 7) by means of a ring fastening. When the pectoral bar 25 or handgrip 81 is pushed forward; force is transmitted from cable 16 to cable 35 via floating pulley 17 which is connected to cable 8 via connection 7. The force is then transmitted to the weight stack pick-up rod 3 where the appropriate number of weights is lifted. Cable 16 has a cable stop 12 secured along each side of its length (Figure 10) which is secured onto vertical anchor rods 14 fixed to the cable spacer arm 11. When the forearm pad 13 is rotated in a forward direction, it rotates the cable spacer arm via connecting link 9 and transmits the force to the weight stack as described above. Cable 31 is also connected to the weight stack pick-up rod 3 (Figure 10) and to connection 36. When the extended top element 33 is attached to the upper support bearing beam a second cable 31a is joined to cable 31 via a connection 36 and then travels over the second pulley 34 and to a hook or connection on the high pull bar 32. When the high pull bar is pulled downwards force is transmitted via cable 31a and through cable 31 to the weight stack 1 as described. The basic upholstery arrangement of the exercise apparatus includes a padded side panel 49 (Figure 3) which is fixed to the back frame upright element 41 with side panels 50 that are made to be hinged, rotated or removable to give access to the butterfly elements. The back support 48 (Figure 3) is secured to the back frame element and the seat frame element and is padded or suitably upholstered. The chair seat 47 is a normal firm padded seat which can slide forward with the extended seat element. The arm rests 51 of the chair can be hinged or removed when the apparatus is required for use in the exercise mode. When the butterfly mechanism has been stowed away, the side panels 50 (Figure 3) can be placed in position and the exercise apparatus becomes converted to a chair.

Figure 11 shows an alternative embodiment of the exercise apparatus where, when not required for training purposes, the apparatus can have the appearance and use of a conventional comfortable armchair. The exercise apparatus comprises a strong-ridged base frame 153 (Figure 22) and a strong-ridged seat frame 154. The base frame and seat frame are secured together by rotating extension arms 155 and 172 (Figure 16) and held in the raised position by locking arms 156. The locking mechanism consists of a square section bar 167 placed across the base frame 153 (Figure 16) which rotates by means of a pull arm 169 or a handle 192 (Figure 16). The locking arm has a square section cut out which locks onto the bar 167 when lifted up to exercise mode. A spring 157 (Figure 16) forces the locking arms 156 back onto the square section bar 167 securing the seat in an exercise mode. The square section bar 167 has an extension piece 168 attached at either side of the bar where the locking bar is positioned, and when the square bar 167 is rotated it forces the locking arm free from the square bar allowing the seat frame 154 to be lowered onto the base frame 153 and base side structures. To raise the seat frame it is simply lifted up from the back, and it is automatically held in position by the locking arms 156 as they lock into position. The rear rotating extension arms are longer than the front rotating extension arm allowing the back of the seat frame to rise higher than the front of the frame.

The rear extension arms 155 have a mechanism such as a spring, gas strut, rubber band or hydraulic lift 176 (Figure 17) attached to the lower end and to the side base frame 158 in order to counterbalance the weight of the seat thus making it easier to lift. There are two side base structures 158 and two side structures 159 as shown in Figure 17. The side base structures 158 are fixed to the base frame 153 (Figure 17) and the side seat structures 159 are secured to the seat frame 154. Attached to the side base structures 158 at the lower edge is a pulley wheel bar 175 (Figure 12), with two pulley wheels 120, 121 (Figure 20) attached to its centre position. Also attached at the lower edge of the side base structures 158 is a weight stack support frame 174 with pulley wheels 118, 119 (Figure 20) attached centrally. There are heavy-duty wheel castors 193 (Figure 12) also secured to the lower edge of the side base structure, which allows the chair to be easily moved. The side seat structures 159 are of an L-shape, and a vertical back 160 (Figure 19) is attached to its vertical edge stabilizing the structure. Attached to the top of the L-shaped side seat structure is an upper load bearing support frame 162 (Figure 18) which is also secured to the vertical back 160. The upper load bearing frame 162 consists of a rectangular frame with a pulley wheel 106 (Figure 18) between the frame at its centre position and parallel to the side seat structure. The rear member of the upper load bearing support frame is a load-bearing beam having a hole in its central position. There are two flexible weight guides secured at the top extremity to the load-bearing beam by means of the clamps 163 (Figure 18). The lower extremity of the flexible weight guide is secured to the weight stack support frame, which is fixed to the base side structure. When the chair is lifted and locked into the exercise mode, the flexible guides become tight and taut allowing the weights to slide freely up and down their length.

A high pull extension piece 133 (Figure 18) is secured to the centre of a load bearing beam which forms the back of the load bearing frame 142 (Figure 18). The high pull extension piece consists of a rod or bar secured at its lower extremity into the hole of the load bearing beam and having a pulley wheel 134 (Figure 20) attached to the top extremity. A butterfly arm mechanism comprises a pivot housing 115 (Figure 18) having a friction insert, housing the butterfly pivot rod 165 (Figure 19) and fixed to the side of the L-shaped seat structure 159. The pivot rod 165 is connected to the butterfly arm 110 (Figure 19) having a separate cable spacer arm 111 (Figure 18) pivoted to it. The vertical piece of the butterfly arm is a hollow section and houses an adjustable butterfly handgrip 166. The butterfly arm 110 is also connected to the cable spacer arm 111, by means of a connecting link 109 which pulls the cable spacer arm rotating on a vertical axis about pivot point 165a in a circular motion. The arm 111 has two vertical anchor rods 114 where the cable 116 (Figure 18) passes through. The cable 116 passes through a cable stop 112 which with a simple fixing is held in position along the cable 116. When the butterfly module is used, force is exerted against forearm pads 113 (Figure 20) that in turn rotates cable spacer 111 via the connecting link 109. The cable spacer 111 allows the force exerted on butterfly arm 110 to be relatively constant, as the arm 110 rotates allowing the cable 116 to be kept at a constant radius from pivot point 165a. As the arm 111 rotates it pulls cable stop 112 and pulls cable 16, which is connected to a floating pulley 17. The floating pulley 117 connected to cable 135, transmits the force to the weight stack by connection 107 and cable 108 (Figure 20). A pectoral bar 125 or handgrip 181 can be attached to a hook 126 on the cable 116 which passes through anchor 114. When the pectoral bar 125 or handgrip 181 is pushed forward, the force exerted is transmitted to the weight stack via cable 116, coupling the floating pulley 117 to cable 135. Cable 135 is connected to cables 107 and 108 which are connected to lifting rod 103 and the force is thereby transmitted to the weight stack. A stomach exercise is achieved by pushing the pectoral bar 125 forward against the bar with the chest. The pectoral bar 125 and handgrip 181 can then be disconnected when not in use. A leg extension mechanism as depicted in Figure 13 comprises two parallel extension arms 122 and a hollow tubular front extension arm 123 connected inside the two arms by an elbow pivot 140.

The top of the arms 122 is attached to the front member 128 of the seat frame 154 by means of a hinge 127. This hinge allows the two arms to swing freely when in exercise mode. Attached to extension arms 122 is a cable spacer piece 124 (Figure 20) which rotates as the arms 122 rotate. A tee piece 129 slides inside the extension arm 123 (Figure 13). The front cross bar is provided with a protective material cover for cushioning the user's ankles when the apparatus is in use. The tee piece 129 can be extended or retracted according to the leg length of the apparatus user by adjustment of a thumb screw 139. The feet of the exercise apparatus user may be hooked under the front cross bar 129 and raised and lowered against the resistance of the weight stack via cable 108. When the extension arms 122, 123 are pushed forwards and upwards they do not traverse in a perfect arc and tend to ride up on the leg of the user. In order to prevent this effect occurring, another instep foot bar 130 pivoting on swivel arms 173 (Figure 13) is placed under the cross bar and this provision serves to keep the tee piece in a constant position on the user's ankle. For a biceps curl exercise, the instep foot bar 130 is lifted and this component then also acts as a handgrip bar for this exercise. As the handgrip is pulled upwards the force exerted is transmitted to cable 108 which passes under the cable spacer arm 124 keeping it at a constant radius from the hinge 127. The cable spacer piece allows a constant force to be felt by the apparatus user as the extension arms are raised. The force on cable 108 is then transmitted to the weight stack pick up rod 103 which in turn lifts the weight stack.

A rowing exercise is achieved by pulling the instep bar 130 away from the chair while the apparatus user is seated on the floor. As the instep bar 130 is pulled away from the chair, force is applied to cable 108 which is then transmitted to the weight stack pick up rod 103 which in turn lifts the weight stack. A bicycle attachment can be connected to the leg extension module as shown in Figure 14. The bar 150 is of a square section material usually metal having a connection lug 149 attached. This connection lug slots into the square hollow section extension arm 123. The bar 150 is held in position on the two arms 122 by a bolt with a hand turn knob 147 passing through the bar 150 and tightened with cross plates 147a onto the arms 122. The pedal arm is a Z-shape with rod 151 being held onto a sliding tube 181 by a clamp 177 and 179 and a turn bolt 148. The rod has two standard bicycle pedals 152 attached on either side of the rotatable crankshaft. The crankshaft formed by the rod 151 passes through a friction sleeve 180 and as the turn bolt 148 is tightened the friction on the crankshaft will increase thus causing the apparatus user to apply a greater physical force to turn the pedals 152. The tube 181 slides along bar 150 to allow the apparatus user to adjust the position of the pedals to suit the individual leg length. The tube 181 is kept in position along bar 150 by a turn bolt 178 (Figure 15). Figure 20 shows the connection links which are used to access the weight stack which is provided with rectangular weight bodies that are mounted on a pair of flexible vertical guides 104. Each weight having a central horizontal hole registering with a respective hole in the pick-up rod 103. The central pick-up rod has a lift cable 108 attached which passes over a pulley wheel 106. The amount of weight to be lifted is selected by engaging a lock pin 102 through the appropriate hole in the weight stack and into the pick-up rod 103. Thus when the cable is adequately tensioned the selected number of weights in the stack will be lifted. The cable function depicted in Figure 20 comprises mainly five cables which are cable 108, connected to the pick-up rod 103 passing over the pulley wheel 106 down under the pulley wheel 118, to pulley wheel 121 onto the leg extension module and connected to front extension tube 123. Cable 135 is connected to cable 108 by a coupling 107, which can be a simple ring fastened to cable 108 where the cable 135 is fastened. Cable 135 is connected to coupling 107, then passes down under pulleys 119 and 120 and is connected to a floating pulley coupling 117 (Figure 20). Cable 116 passes through the floating pulley 117 over pulley 5 and has a hook 126 at each of the extremities of the cable 116. The hook 126 is attached to each end the pectoral bar 125 or hand grips 181 (Figure 18) by means of a ring fastening.

When the pectoral bar 125, or hand grips 181 is pushed forward, force is transmitted from cable 116 to cable 135 via floating pulley 117 which is connected to cable 108 via connection 107. The force is then transmitted to pick up rod 103 where the appropriate number of weights are lifted. Cable 116 has a cable stop 112 secured along each side of its length (Figure 20) which hooks onto vertical anchor rods 114 fixed to the cable spacer arm 111. When the butterfly press pad 113 is rotated in a forward direction, it rotates the cable spacer arm via connecting link 109 and transmits the force to the weight stack as described above. Cable 131 is also connected to pick up rod 103 (Figure 20) and to connection 136. When the high pull extension piece 133 is attached to the upper support bearing beam a second cable 131a is connected to cable 131 via a coupling 136 and then travels over pulley wheel 134 and to a hook or connection on the high pull bar 132. When the high pull bar is pulled downwards, force is transmitted via cable 131a and via cable 131 to the weight stack 1 as described. The basic upholstery of the exercise apparatus armchair is a padded side panel 182, 183 (Figure 21) fixed to the side base structure 158 and to the side seat structure 169 and covered with an upholstery material. The back support 160 (Figure 21) is secured to the vertical edge of the seat side structure 159 and an upholstered panel 186 attached thereto forming the padded back of the exercise chair. The side flaps 190 conceal the back panel 159a and the butterfly arms 110. The side flaps are flexibly hinged at the lower edge to the outside arm of the chair, and held in position by the upholstery material on the back panel 186. The seat of the chair is a normal firm conventional cushion 185 placed onto the seat frame 154. The top portion of the backrest 187 (Figure 21) consists of an upholstered top panel secured to the load bearing frame with an opening at its centre for the high pull extension piece. A specially shaped cushion 188 is placed over the arms of the chair to conceal the butterfly rod housing. A fixing piece 191 is secured to the front member 128 of the seat frame 154 (Figure 12) to which the front upholstered panel or material 189 is fastened concealing the leg extension mechanism. The back panel 159a (Figure 18), the top upholstered panel 187, the padded back panel 186, and side arms 183 (Figure 21) form a recess at the rear of the backrest 160 where all of the butterfly mechanism can be stowed away. When the butterfly mechanism is thus stowed, the side flaps 190 (Figure 21) can be placed in position and the exercise apparatus has been converted again to an armchair configuration. The exercise apparatus of the invention has been found to provide a practical construction of machine that may be built at a reasonable cost. The invention provides an armchair that does not look out of place in a living room or office but which can be transformed into an exercise machine within seconds. The seat of the chair lifts up and it is locked in position for performing multiple exercises, and thus exercising most of the body muscle groups in a normal workout. Each exercise routine operates independently and the apparatus enables many routines to be performed that are normally undertaken only on a much larger machine. When the apparatus is not in use, it is simply lowered down and it returns to the appearance of a comfortable armchair. The foregoing description of embodiments of the invention has been given by way of example only and a number of modifications may be made without departing from the scope of the invention as defined in the appended claims. For instance, the vertical guides which serve to retain the weights of the weight stack 1 in alignment with one another, could be replaced by end or corner guides which are located adjacent to the outer edges of the weights.

dated: 17-05-2005

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Date 09.05.2005

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**PCT /GB2004/000275**

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International date of filing 22.01.2004 Date of submission of demand 10.08.2004  
international Patent classification A63B21/062

Dear Mr Oelschlager.

Further to above PCT application, and telephone conversation I would like to ask if you would kindly include claim 11 in the final application as the prior art did have springs rubber bands etc. but not as a single source of resistance.

I would like to include this claim because I am in the process of developing a new type of measurable resistance force which would be used for the exercise chair.

Enclosed below are the new claims for above application.

Thanking you in anticipation.

Yours Sincerely

*P. Ashley*  
Peter Ashley

**PCT /GB2004/000275**

**CLAIMS**

1 An exercise apparatus having a seat portion and a backrest in the configuration of a chair, which in a first passive mode conceals the presence of a plurality of exercise elements which together form an exercise apparatus, and in a second exercise mode reveals one or more of said exercise elements for a user, wherein the position of the seat portion can be manually raised and locked in a position with respect to a base portion when the apparatus is moved between its first passive mode and the second exercise mode, in which the exercise elements are connected to resistance elements configured to comprise a single resistance source which is adjustable to vary the exercise loading, encountered by the user at the exercise elements, in which the resistance source comprises of a set of free weights disposed centrally at the rear of the backrest

10-05-2005

2 An exercise apparatus as claimed in Claim 1, in which the free weights are movable along folding up stand guide elements which can retract in height when the chair is moved from an exercise mode to a passive mode

3 An exercise apparatus as claimed in the preceding claims, in which the backrest includes a pair of opposed side panels which are capable of being opened to allow access to a pair of exercise elements adapted to operate together against a single resistance source.

4 An exercise apparatus as claimed in Claim 1, in which the exercise elements include a 'butterfly' mechanism having a pair of butterfly arms at elbow or arm rest height each of which is revolves about a secured pivot against the resistance to movement provided by said single resistance source.

5 An exercise apparatus as claimed in Claim 4, in which each butterfly arm includes a constant resistance means effective to ensure the resistance to movement of the butterfly arms is substantially retained throughout the stroke.

6 An exercise apparatus as claimed in any preceding claim, in which connecting elements are attached to a single resistance source for use as a chest press exercise means.

7 An exercise apparatus as claimed in any preceding claim, in which the backrest includes a centrally disposed support beam having attachment means for a 'high pull' exercise element and having a resistance to movement provided by said single resistance source.

8 An exercise apparatus as claimed in any preceding claim, in which the seat portion has an exposed front edge to which there is hingedly attached an exercise element movable against a single resistance source, the exercise element being so shaped as to provide exercise regimes and having an arc element piece or other elements attached to provide a downward force resisting upward movement for two or more separate muscle groups.

9 An exercise apparatus as claimed in Claim 8, in which the exercise element is securable in a fixed extended position and to which there is attachable a cycle crank mechanism having a pair of pedals connected via a rotatable shank, resistance to rotation of the pedals being provided by an adjustable friction sleeve.

10 An exercise apparatus as in claim 2 in which the single resistance source comprises a set of free weights where up stand guide elements are located adjacent to the outer edges of the weights, facilitating easy removal of the weights

11 An exercise apparatus as claimed in Claim 1, in which the resistance source is selected from one or more resistance means including, springs, rubber bands, hydraulic or pneumatic pressure systems, cylinders, a set of free weights, electromagnetic resistance means, or dynamic friction mechanisms.

## ABSTRACT

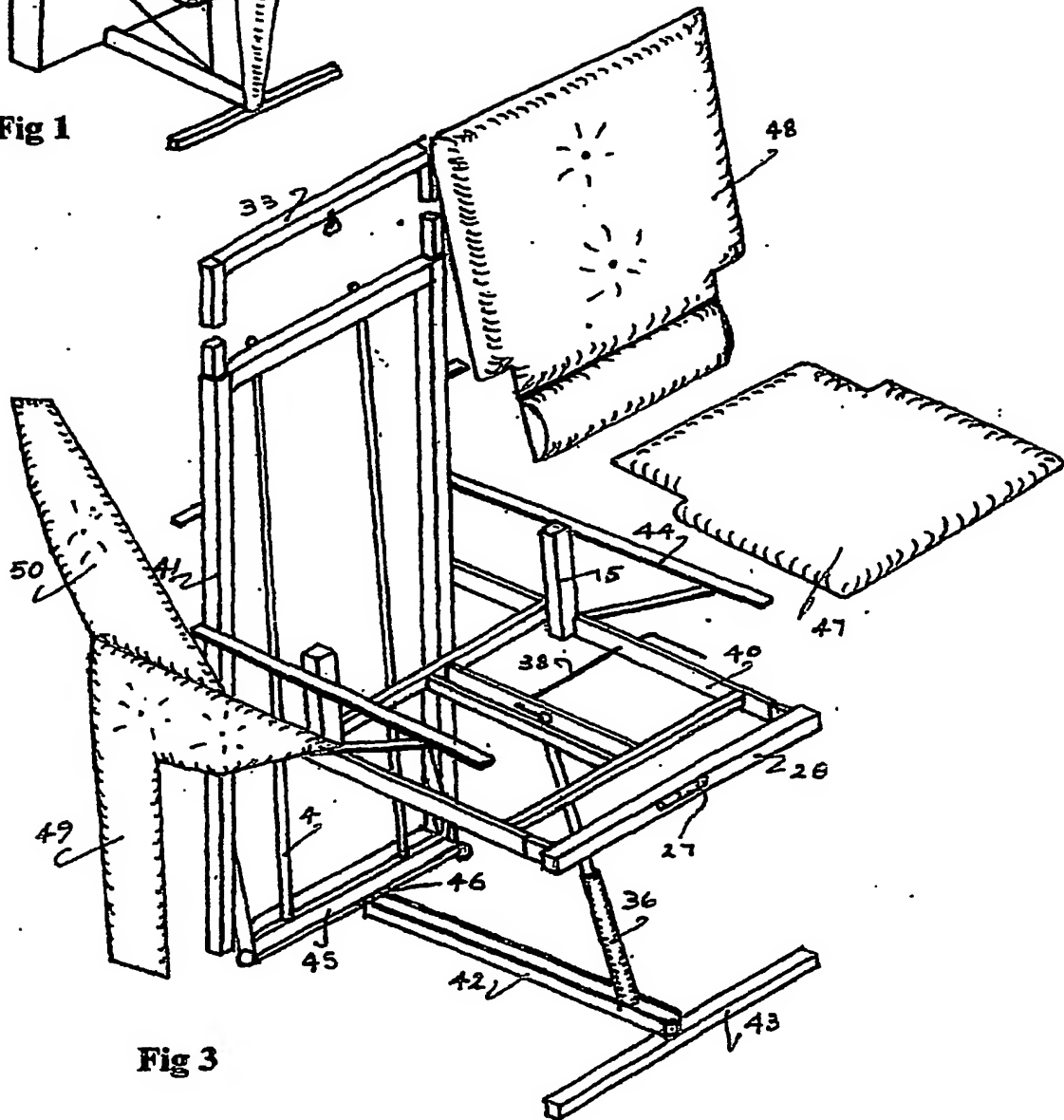
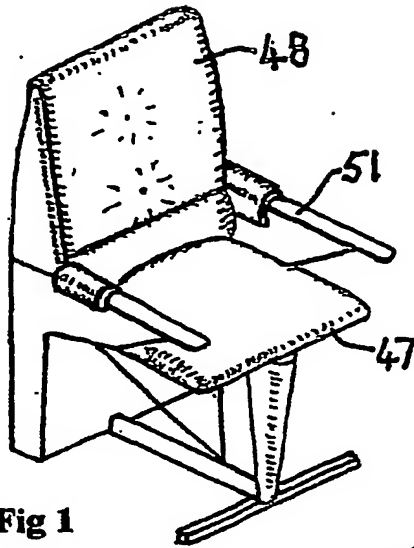
### EXERCISE APPARATUS IN THE CONFIGURATION OF A CHAIR

A multifunction exercise apparatus having a seat portion 47 and a backrest 48 in the configuration of a chair, which in a first passive mode conceals the presence of a plurality of exercise elements which together form an exercise apparatus, and in a second exercise mode reveals one or more of said exercise elements all of which are connected to a single resistance source for a user, the position of the seat portion 47 being raised and locked in a position with respect to a base portion when the apparatus is moved between its first passive mode and the second exercise mode.

This provides a comfortable chair construction that will fit in well with conventional home or office furniture when the apparatus is not required to be used for an exercise session.

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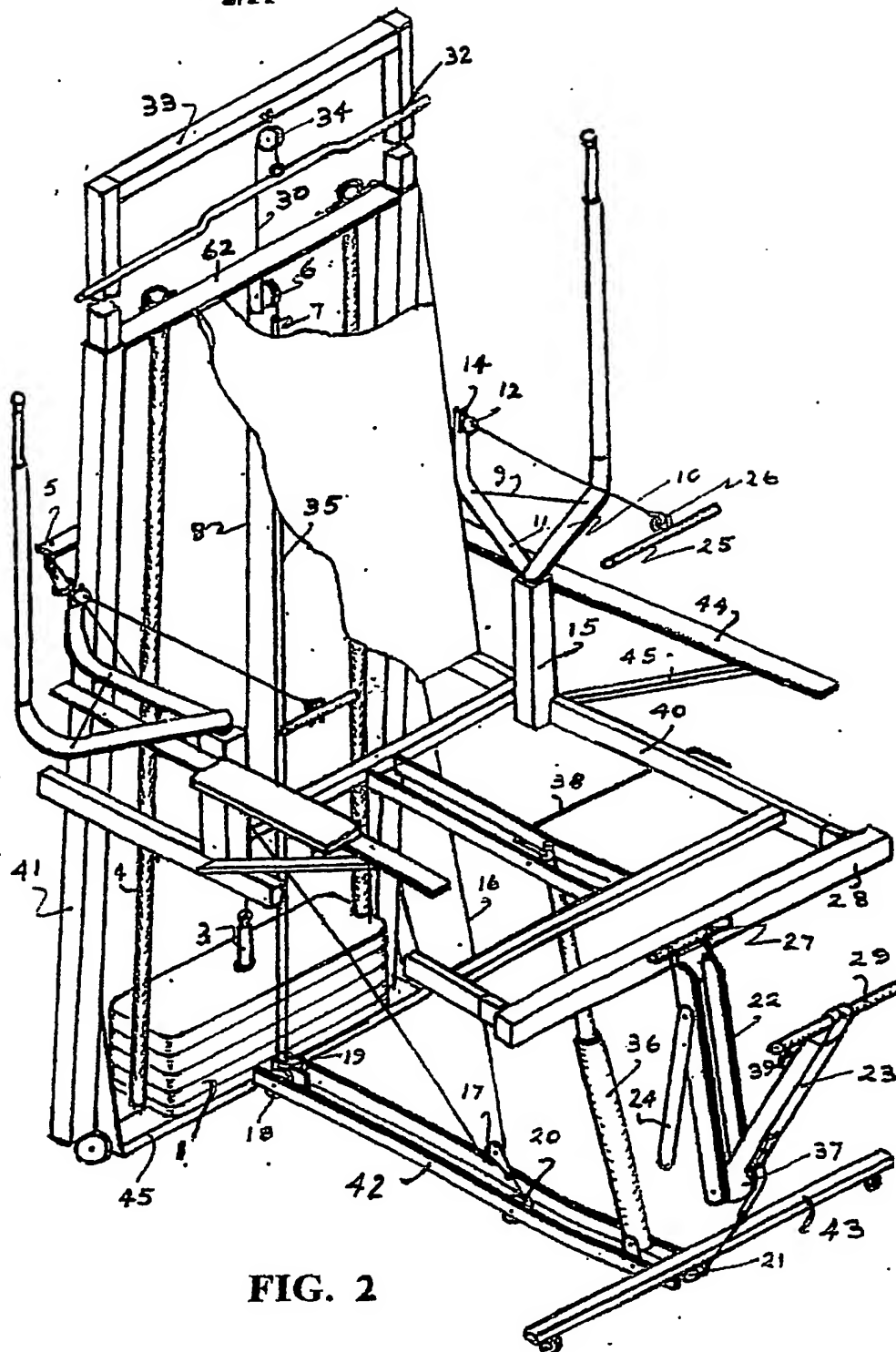


FIG. 2

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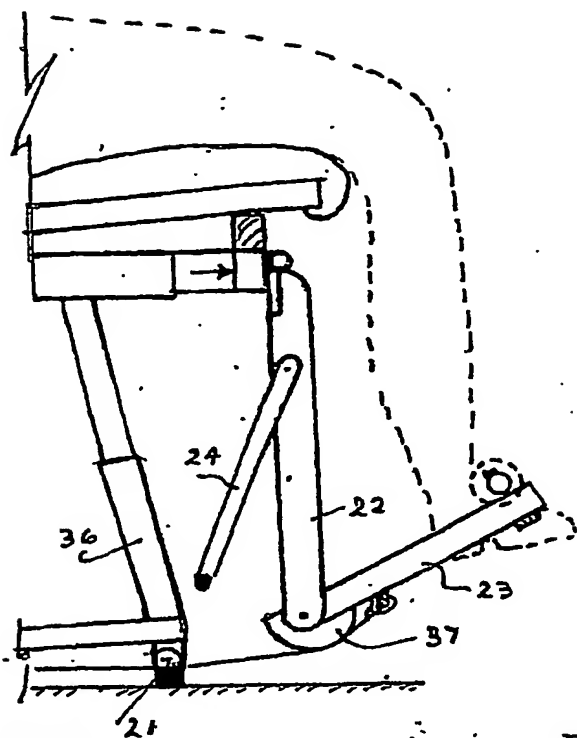


Fig 4

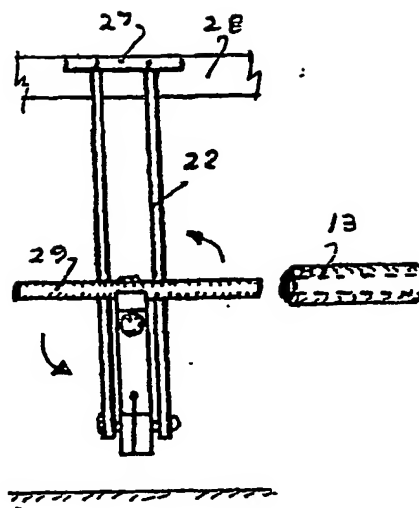


Fig 5

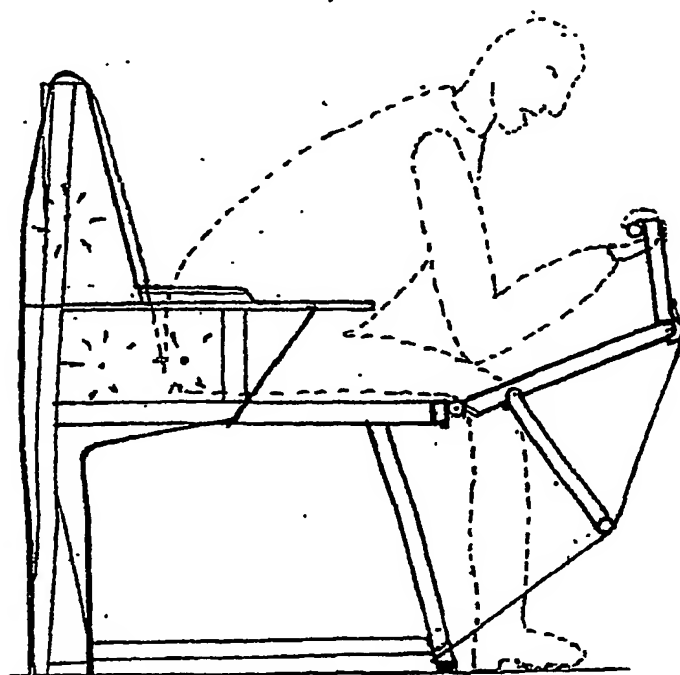
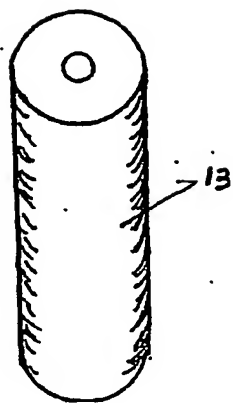
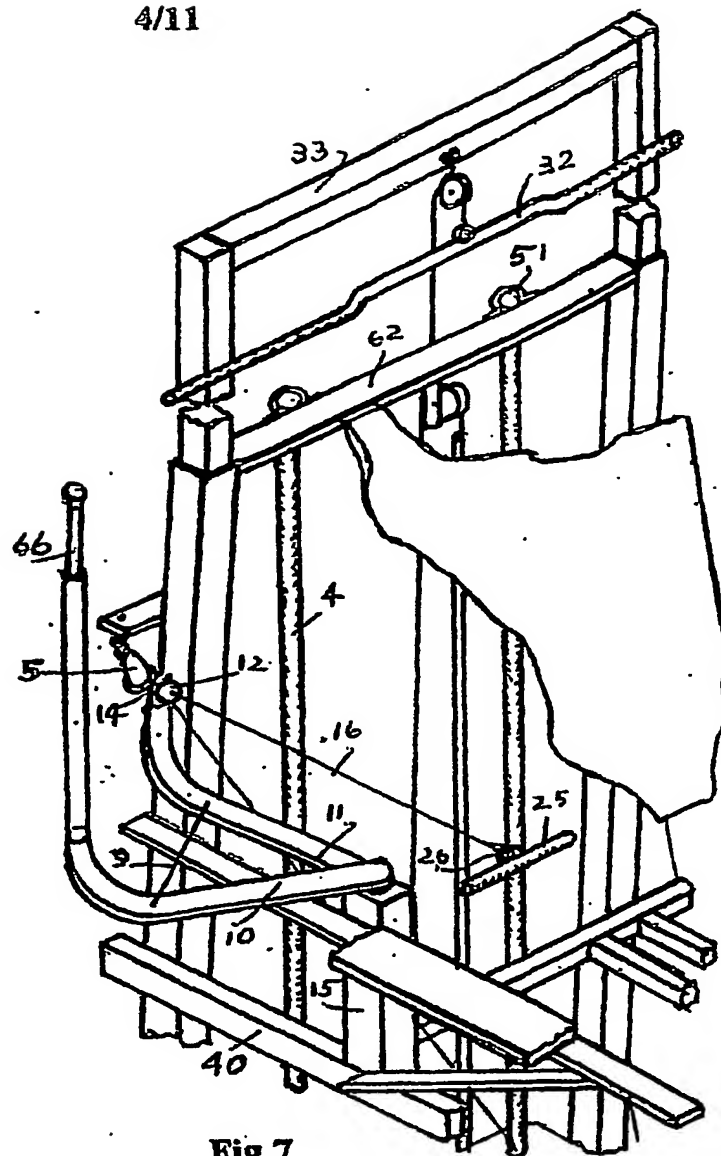


Fig 6

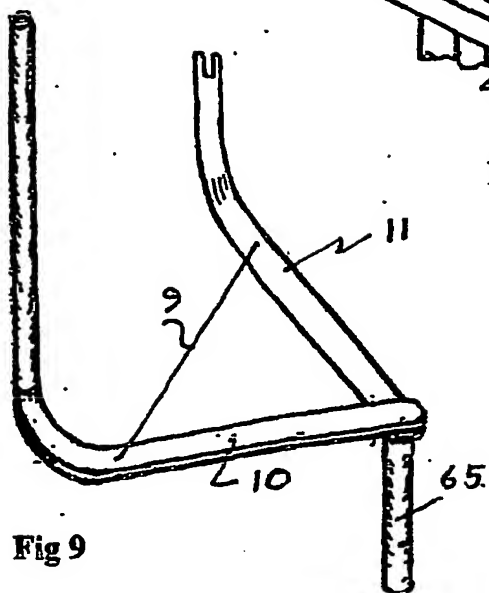
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**Fig 8**



**Fig 7**



**Fig 9**

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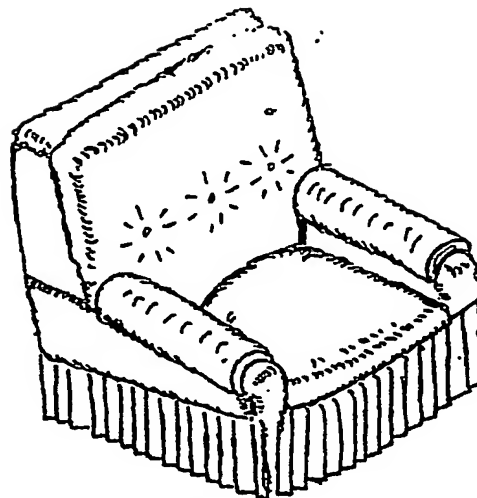


Fig 11

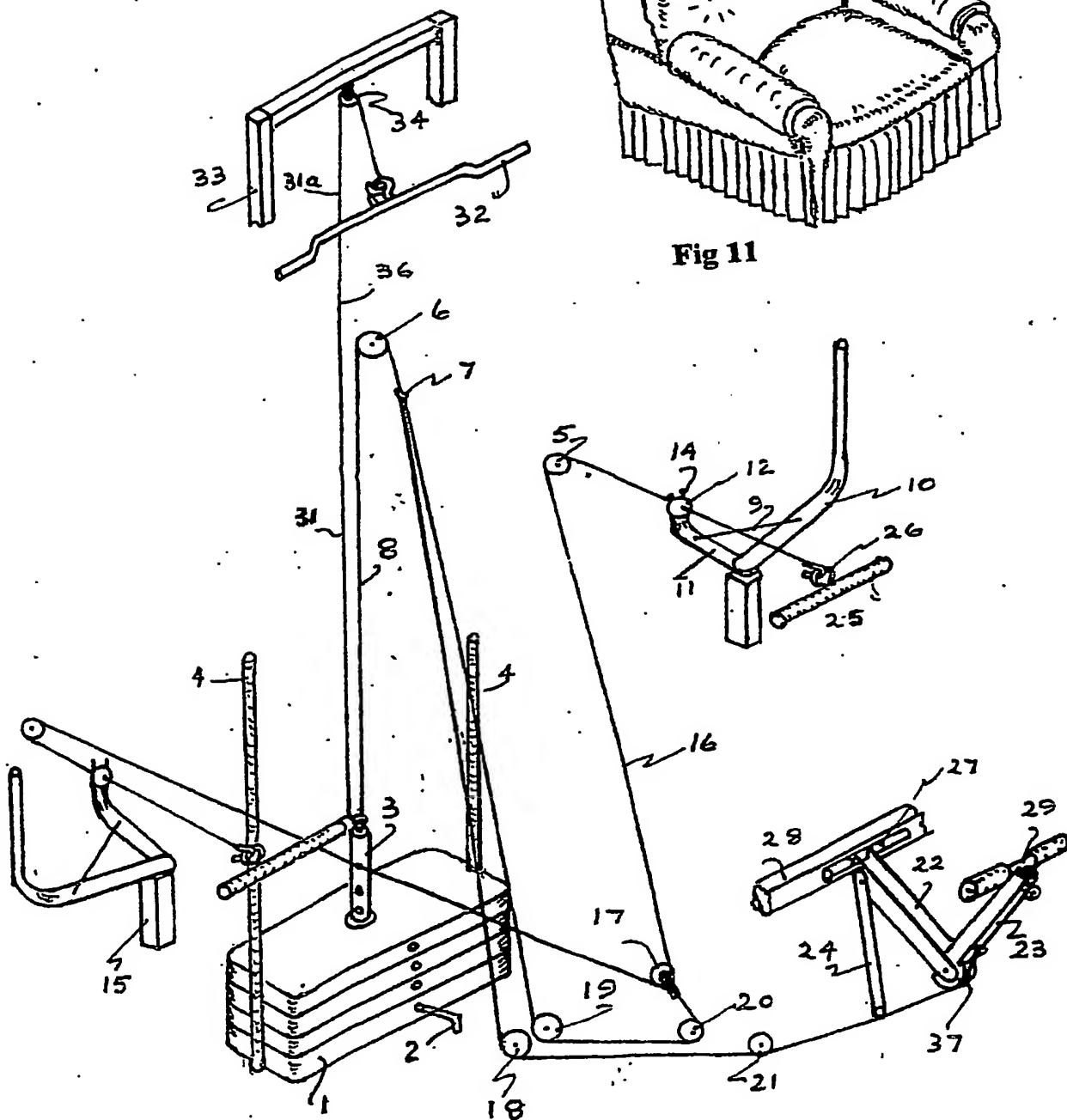


Fig 10

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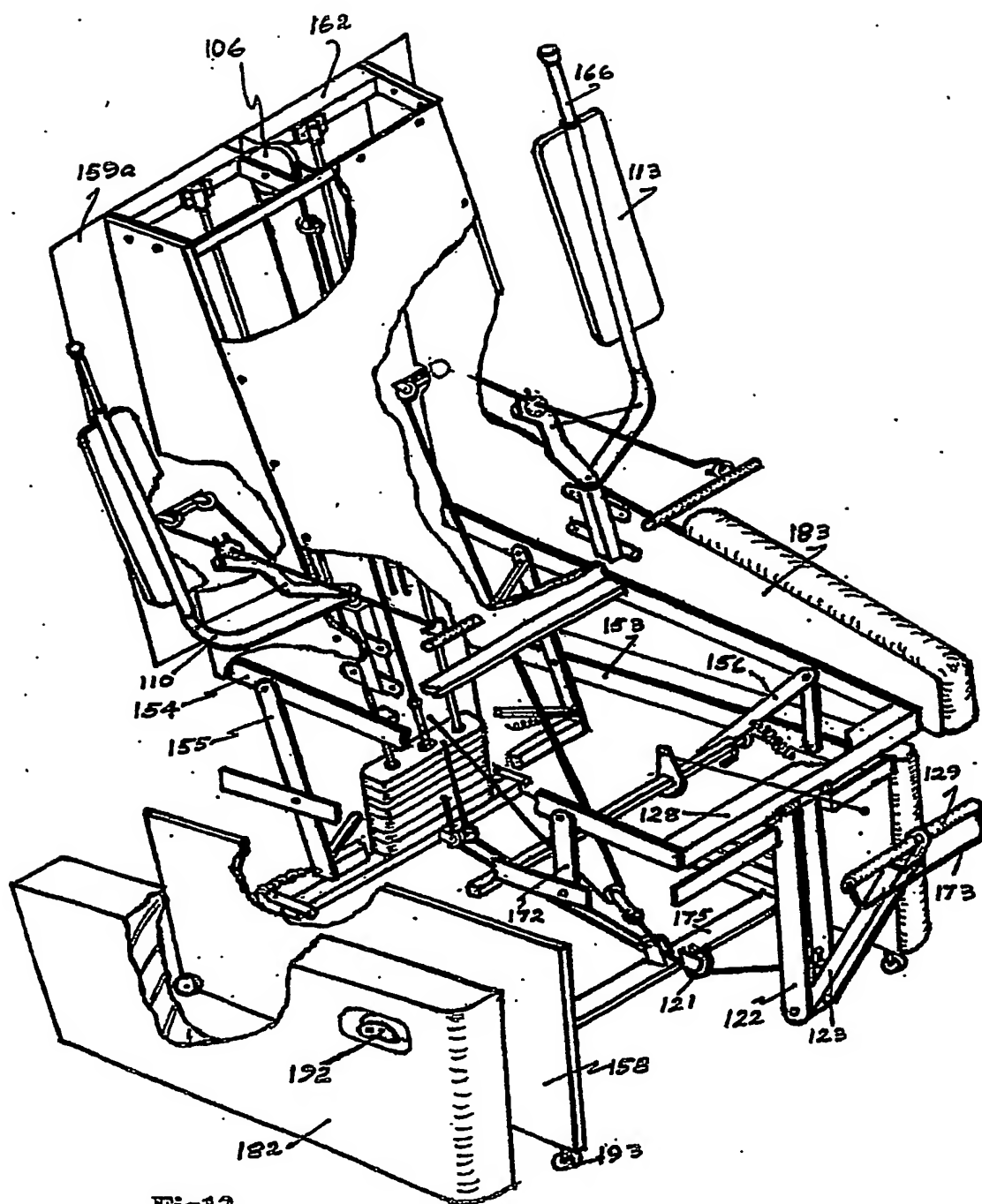


Fig12

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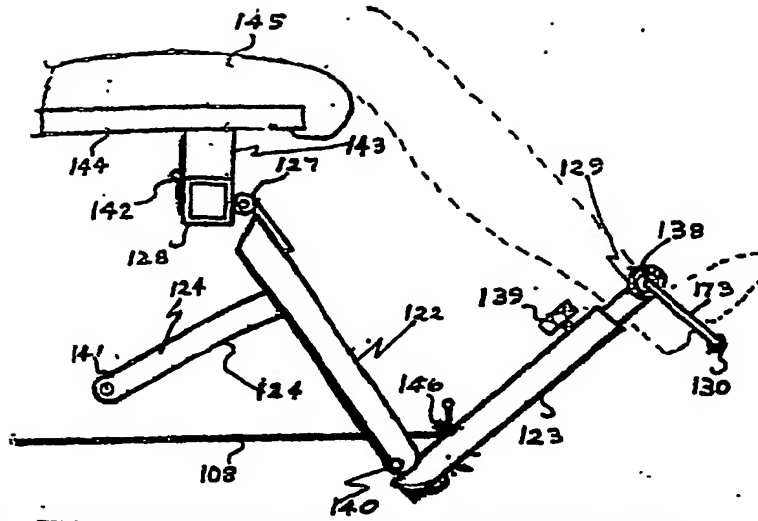


Fig 13

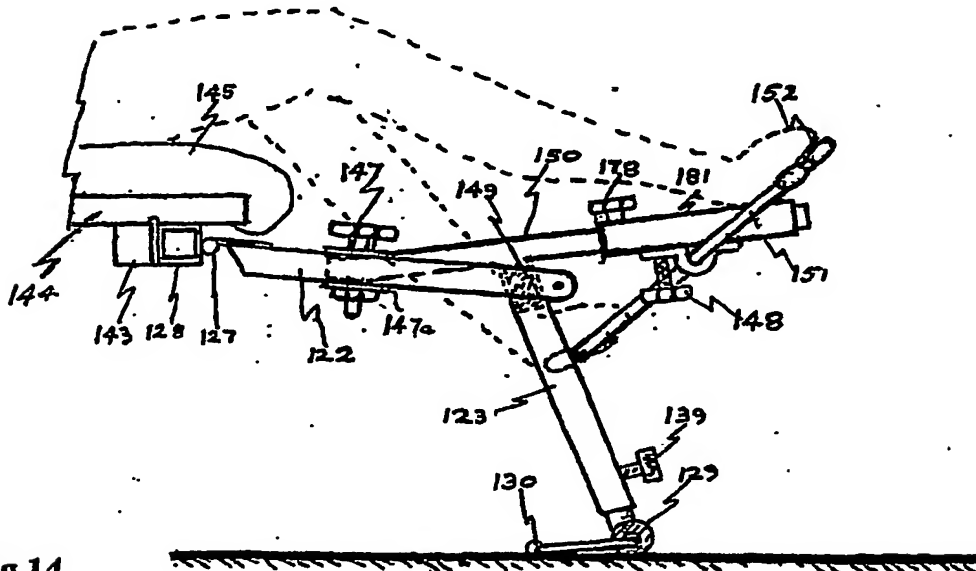


Fig 14

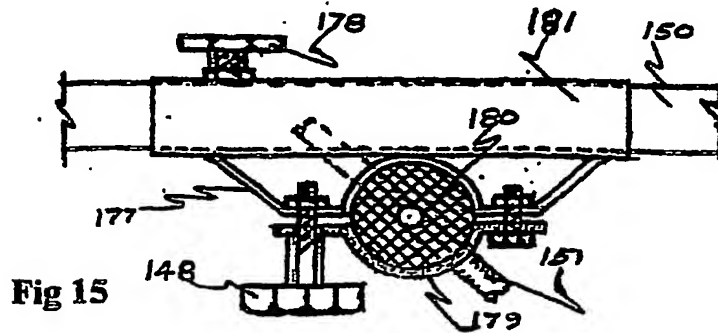


Fig 15

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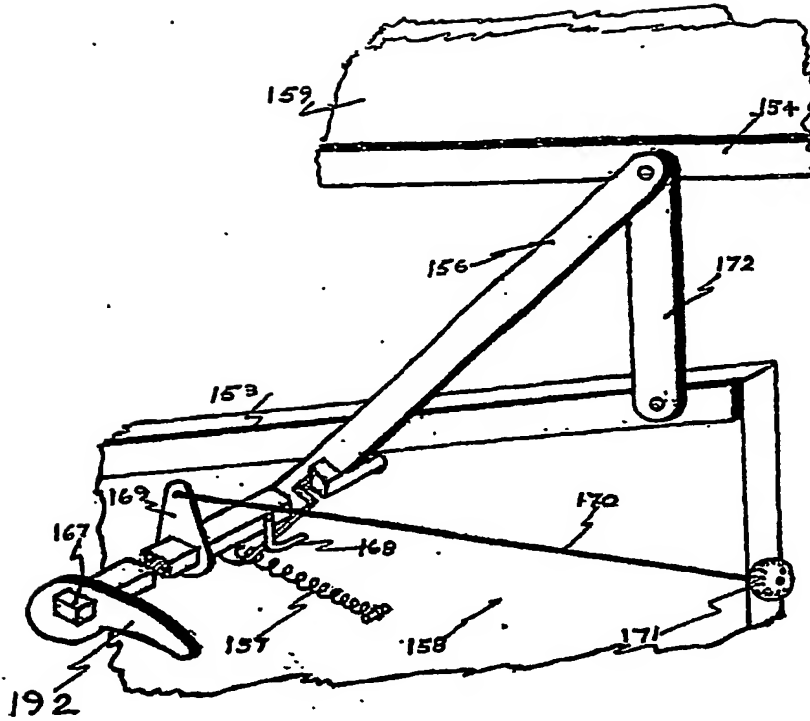


Fig 16

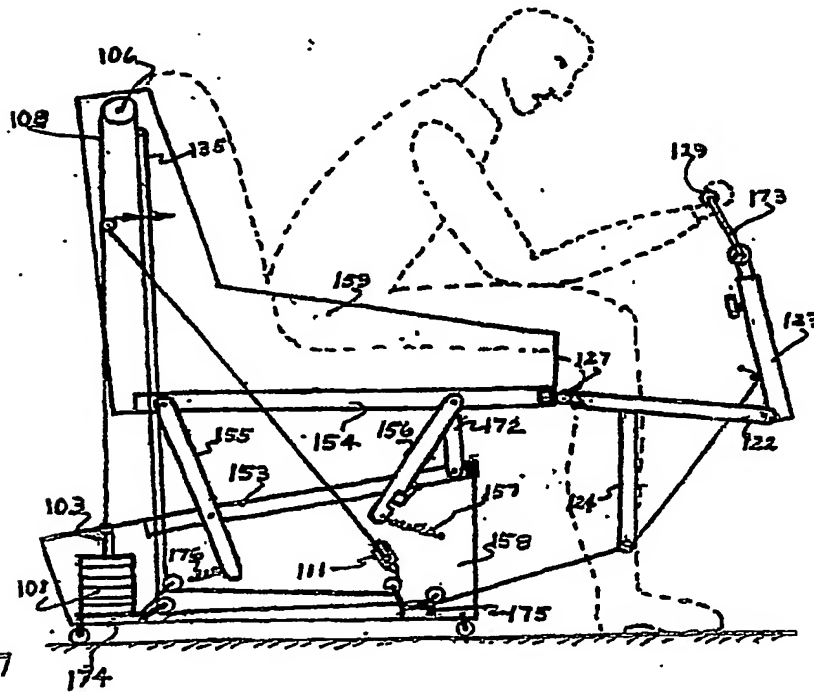
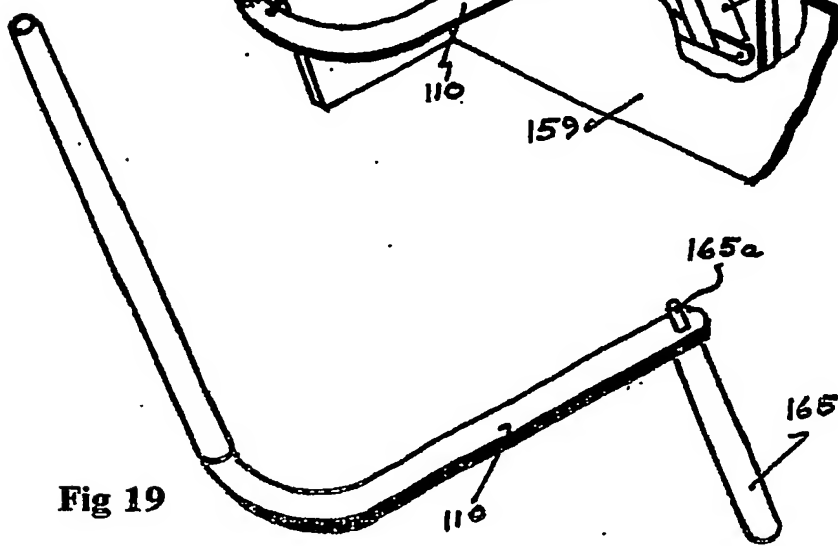
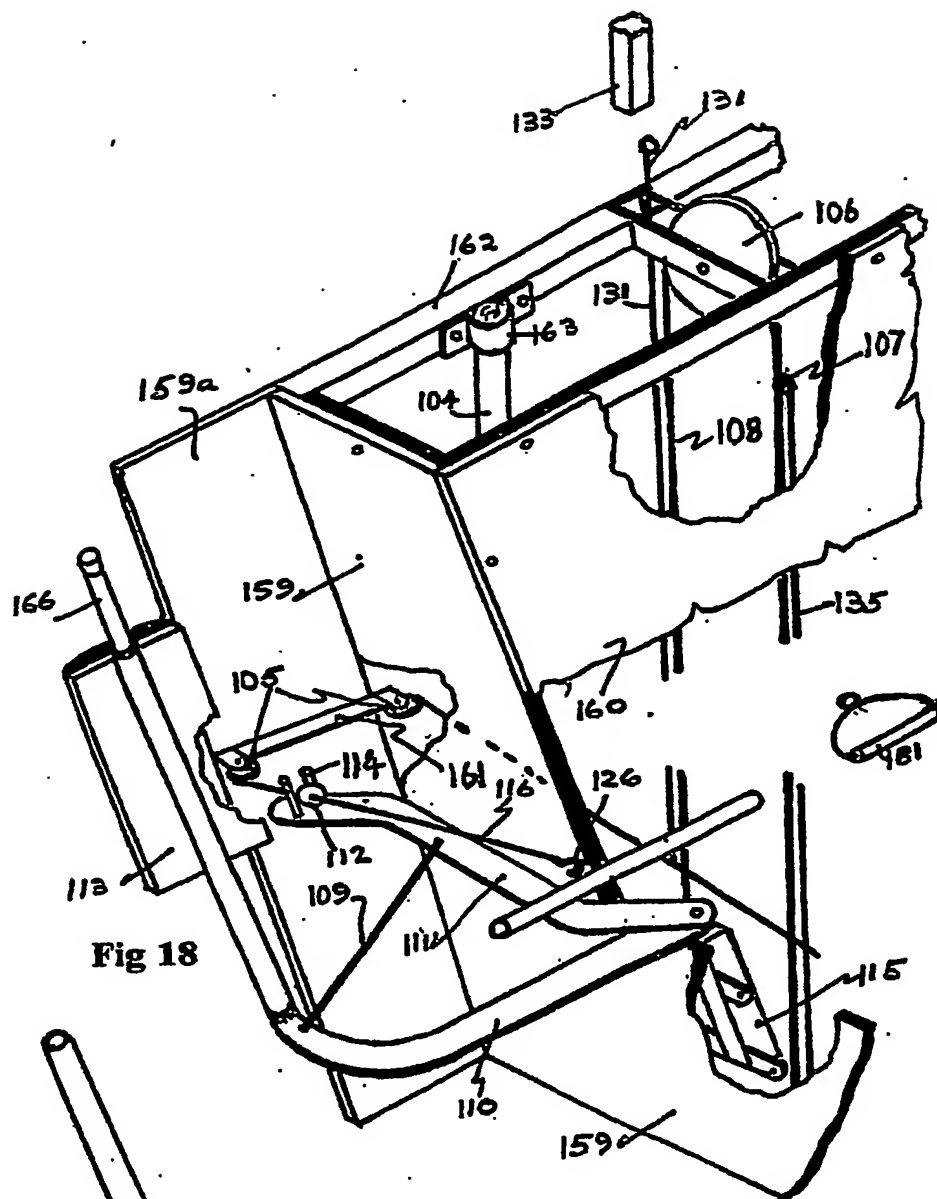


Fig 17

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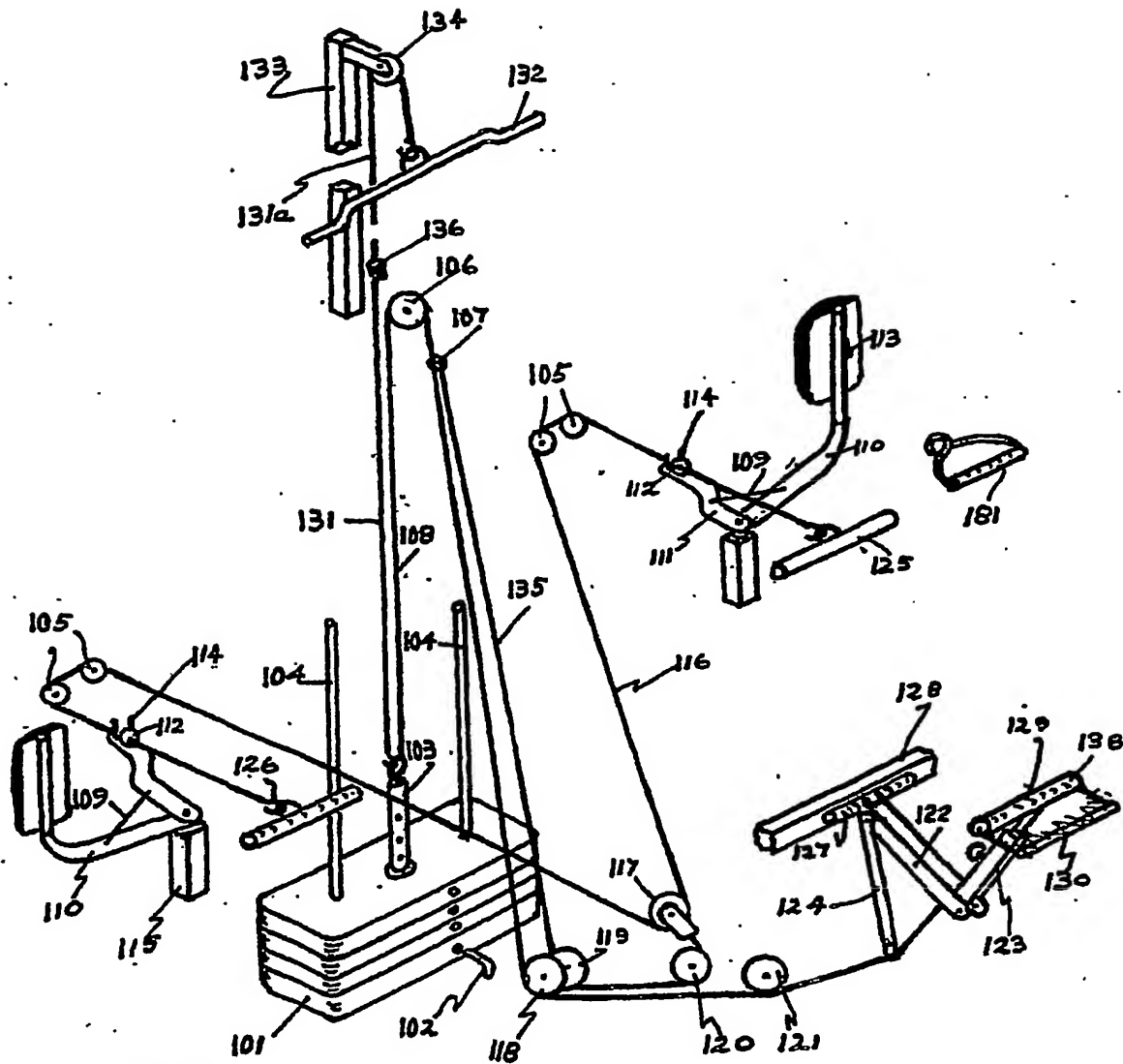
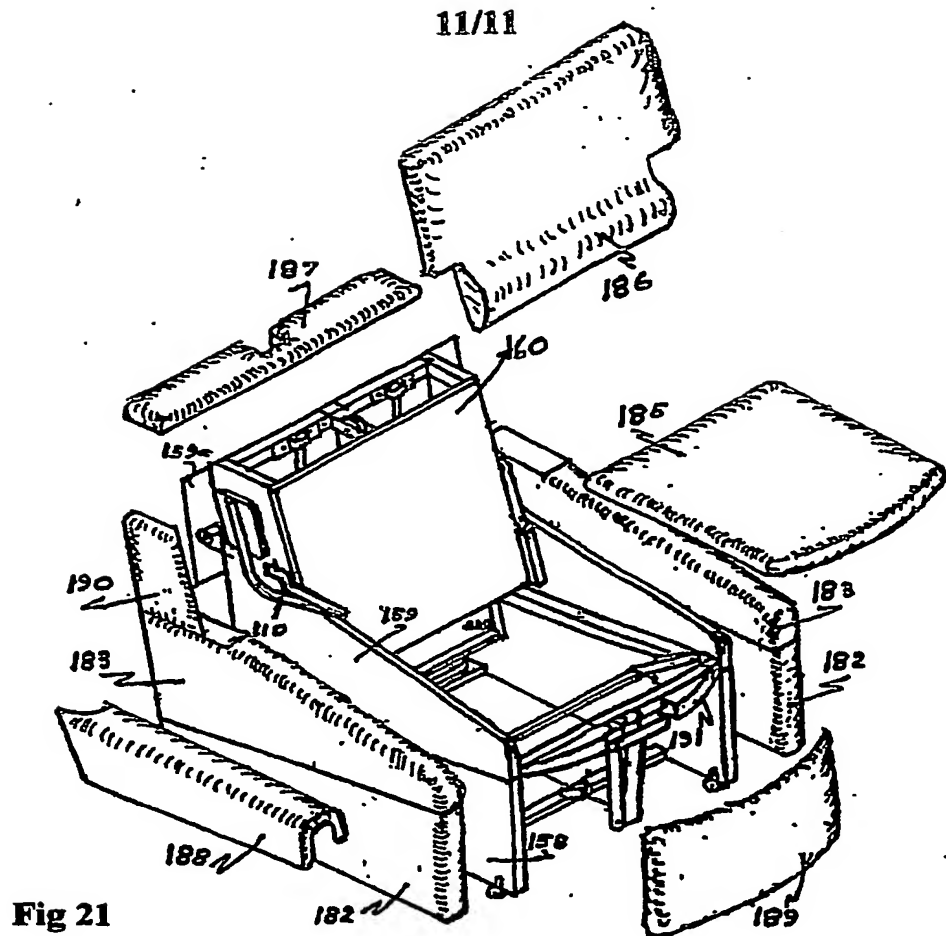


Fig 20



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